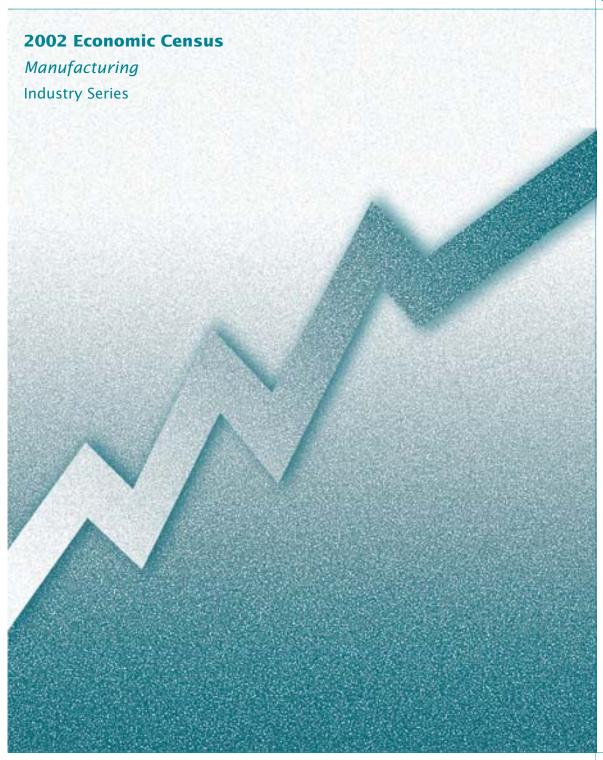
# Enameled Iron and Metal Sanitary Ware Manufacturing: 2002

Issued December 2004

EC02-311-332998 (RV)





Helping You Make Informed Decisions

U.S. Department of Commerce Economics and Statistics Administration U.S. CENSUS BUREAU



#### **CONTENTS**

|  | duction to the Economic Census  | v<br>ix                          |
|--|---|----------------------------------|
| Table  | es  |                                  |
| 1.<br>2.<br>3.<br>4.<br>5.<br>6a.<br>6b.<br>7. | Historical Statistics for the Industry: 2002 and Earlier Years Industry Statistics for Selected States: 2002 Detailed Statistics by Industry: 2002 Industry Statistics by Employment Size: 2002 Industry Statistics by Primary Product Class Specialization: 2002 Products Statistics: 2002 and 1997 Product Class Shipments for Selected States: 2002 and 1997 Materials Consumed by Kind: 2002 and 1997 | 1<br>2<br>3<br>4<br>5<br>6<br>   |
| Appe   | endixes   |                                  |
| A.<br>B.<br>C.<br>D.<br>E.<br>F.               | Explanation of Terms  | A-1<br>B-1<br>C-1<br><br><br>F-1 |

#### Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

|   |                              | All<br>estab-<br>lish-<br>ments <sup>3</sup> | All em  | ployees  | Pro  | oduction worl   | kers   |  | Total  |  | Total capital<br>expendi-<br>tures<br>(\$1,000)           |
|---|------------------------------|--|---|--|--|---|--|--|--|--|---|
| Industry and year <sup>1</sup>                              | Com-<br>panies <sup>2</sup>  |  | Number <sup>4</sup>                                 | Payroll<br>(\$1,000)   | Number <sup>4</sup>                                | Hours<br>(1,000)  | Wages<br>(\$1,000)   | Value<br>added<br>(\$1,000)  | cost of<br>materials<br>(\$1,000)                              |  |   |
| 332998, Enameled iron and metal sanitary ware manufacturing | 75<br>N<br>N<br>N<br>N<br>82 | 80<br>N<br>N<br>N<br>N<br>87                 | 6 149<br>9 013<br>10 275<br>9 535<br>9 947<br>9 792 | 228 088<br>305 321<br>365 769<br>350 814<br>321 355<br>275 889 | 4 603<br>6 697<br>7 029<br>6 516<br>7 853<br>7 700 | 9 172<br>13 785<br>14 088<br>13 565<br>15 740<br>15 115 | 148 099<br>194 380<br>205 744<br>198 066<br>215 635<br>179 923 | 693 201<br>958 772<br>1 031 388<br>1 004 246<br>1 013 983<br>969 728 | 541 772<br>615 122<br>673 694<br>598 226<br>621 366<br>600 546 | 1 246 054<br>1 589 586<br>1 686 042<br>1 594 156<br>1 630 497<br>1 553 730 | '36 593<br>32 269<br>39 445<br>38 753<br>42 965<br>53 323 |

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

|   |   | All establishments |   | All employees           |                             | Production workers  |                         |                             |                             |                              |   |                              |
|---|---|--------------------|---|-------------------------|-----------------------------|---------------------|-------------------------|-----------------------------|-----------------------------|------------------------------|---|------------------------------|
| Industry and geographic area                                |   | Total              | With 20<br>em-<br>ploy-<br>ees or<br>more | Number <sup>3</sup>     | Payroll<br>(\$1,000)        |                     | Hours<br>(1,000)        | Wages<br>(\$1,000)          | Value<br>added<br>(\$1,000) | materials                    | Total<br>value of<br>shipments<br>(\$1,000) | tures                        |
| 332998, Enameled iron and metal sanitary ware manufacturing |   |                    |   |                         |                             |                     |                         |                             |                             |                              |   |                              |
| United States   | 1 | 80<br>20<br>6      | 29<br>5<br>4                              | 6 149<br>1 321<br>1 123 | 228 088<br>43 801<br>45 580 | 4 603<br>996<br>914 | 9 172<br>1 592<br>2 145 | 148 099<br>25 123<br>32 760 |                             | 541 772<br>99 805<br>124 849 | 1 246 054<br>221 873<br>245 241             | r36 593<br>r2 498<br>r19 077 |

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

Includes establishments with payroll at any time during the year.

Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

### Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

| Item   | Value  |
|--|--|
| 332998, Enameled iron and metal sanitary ware manufacturing  |  |
| Companies <sup>1</sup> number  | 75   |
| All establishments <sup>2</sup>  | 80<br>51<br>11<br>18   |
| All employees³       number         Total compensation       \$1,000         Annual payroll       \$1,000         Total fringe benefits       \$1,000  | 6 149<br>295 076<br>228 088<br>66 988  |
| Production workers, average for year   | 4 603<br>4 654<br>4 674<br>4 548<br>4 522  |
| Production worker hours  | 9 172<br>148 099   |
| Total cost of materials         \$1,000.           Materials, parts, containers, packaging, etc., used         \$1,000.           Resales         \$1,000.           Purchased fuels         \$1,000.           Purchased electricity         \$1,000.           Contract work         \$1,000.  | 541 772<br>422 029<br>90 636<br>9 057<br>11 755<br>8 295   |
| Quantity of electricity purchased for heat and power   | 186 691<br>316   |
| Total value of shipments         \$1,000           Primary products value of shipments         \$1,000           Secondary products value of shipments         \$1,000           Total miscellaneous receipts         \$1,000           Value of resales         \$1,000           Contract receipts         \$1,000           Other miscellaneous receipts         \$1,000  | 1 246 054<br>1 021 998<br>95 410<br>128 646<br>113 937<br>D  |
| Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industries \$1,000.  | 91<br>1 285 737<br>1 021 998<br>263 739  |
| Coverage ratiopercent .  | 79   |
| Value added\$1,000   | 693 201  |
| Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.   | 163 794<br>70 264<br>37 702<br>55 828  |
| Total inventories, end of year         \$1,000.           Finished goods inventories         \$1,000.           Work-in-process inventories         \$1,000.           Materials and supplies inventories         \$1,000.   | 153 311<br>58 691<br>38 194<br>56 426  |
| Gross value of depreciable assets (acquisition costs) at beginning of year       \$1,000.         Total capital expenditures (new and used)       \$1,000.         Buildings and other structures (new and used)       \$1,000.         Machinery and equipment (new and used)       \$1,000.         Automobiles, trucks, etc., for highway use       \$1,000.         Computers and peripheral data processing equipment       \$1,000.         All other expenditures for machinery and equipment       \$1,000.         Total retirements       \$1,000.         Gross value of depreciable assets at end of year       \$1,000.   | '298 908<br>'36 593<br>'11 041<br>'25 552<br>'305<br>'1 078<br>'24 169<br>'8 139<br>'327 362       |
| Depreciation charges during year\$1,000  | <sup>r</sup> 20 353  |
| Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment \$1,000.  | 9 230<br>6 397<br>2 833  |
| Total other expenses <sup>4</sup> \$1,000.  Response coverage ratio <sup>5</sup> percent.  Repair and maintenance services of buildings and/or machinery <sup>4</sup> \$1,000.  Communications services <sup>4</sup> \$1,000.  Legal services <sup>4</sup> \$1,000.  Accounting, auditing, and bookkeeping services <sup>4</sup> \$1,000.  Advertising and promotional services <sup>4</sup> \$1,000.  Expensed computer hardware and supplies and purchased computer services <sup>4</sup> \$1,000.  Refuse removal (including hazardous waste) services <sup>4</sup> \$1,000.  Management consulting and administrative services <sup>4</sup> \$1,000.  Taxes and license fees <sup>4</sup> \$1,000.  All other expenses <sup>6</sup> \$1,000. | 63 871<br>79<br>10 203<br>1 069<br>558<br>357<br>1 420<br>1 105<br>1 567<br>866<br>2 919<br>43 809 |

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on 2002 Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

| Employment size class  |                                 | All employees                                     |  |   | Pr  | oduction worke  | rs  |  | Total   | Total  | Total capital   |
|--|---------------------------------|---|--|---|---|---|---|--|---|--|---|
|  |                                 | All estab-<br>lish-<br>ments <sup>2</sup>         | Number <sup>3</sup>  | Payroll<br>(\$1,000)                                  | Number <sup>3</sup>   | Hours<br>(1,000)  | Wages<br>(\$1,000)                                    | Value<br>added<br>(\$1,000)                            | cost of<br>materials<br>(\$1,000)   | value of<br>shipments<br>(\$1,000)                         | expendi-<br>tures<br>(\$1,000)                                  |
| 332998, Enameled iron and metal sanitary ware manufacturing  |                                 |   |  |   |   |   |   |  |   |  |   |
| All establishments  Establishments with —  1 to 4 employees 5 to 9 employees 10 to 19 employees 20 to 49 employees 100 to 249 employees 250 to 499 employees 250 to 499 employees 500 to 999 employees 1,000 to 2,499 employees 1,000 to 2,499 employees 2,500 employees or more | 9<br>9<br>8<br>6<br>1<br>-<br>- | 80<br>32<br>8<br>11<br>5<br>6<br>9<br>7<br>2<br>- | 6 149<br>b<br>58<br>152<br>133<br>432<br>1 473<br>2 687<br>9 | 228 088  D 2 034 5 073 4 063 18 208 57 341 87 489 D - | 4 603<br>D<br>48<br>122<br>119<br>329<br>918<br>2 030<br>D<br>- | 9 172<br>D<br>93<br>249<br>214<br>719<br>1 853<br>3 592<br>D<br>- | 148 099  D 1 580 3 705 3 330 10 888 29 543 55 939 D - | 693 201  D 6 130 13 087 9 913 51 763 192 384 262 219 D | 541 772<br>D<br>5 302<br>10 520<br>6 923<br>44 169<br>148 337<br>130 534<br>D | 1 246 054  D 11 432 23 639 16 806 96 250 355 978 393 946 D | '36 593<br>'225<br>D<br>'352<br>'1 582<br>'5 428<br>'6 229<br>D |
| Administrative records <sup>4</sup>  | 9                               | 46  | 210  | 7 316   | 177   | 339   | 5 596   | 21 543   | 18 514  | 40 057   | r823  |

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

| Industry or product class code | Industry or primary product class                   | All                                   | All em              | ployees              | Pı                  | oduction work    | ers                |                             | Total                             | Total                              | Total<br>capital               |
|--------------------------------|---|---------------------------------------|---------------------|----------------------|---------------------|------------------|--------------------|-----------------------------|-----------------------------------|------------------------------------|--------------------------------|
|                                |   | estab-<br>lish-<br>ments <sup>1</sup> | Number <sup>2</sup> | Payroll<br>(\$1,000) | Number <sup>2</sup> | Hours<br>(1,000) | Wages<br>(\$1,000) | Value<br>added<br>(\$1,000) | cost of<br>materials<br>(\$1,000) | value of<br>shipments<br>(\$1,000) | expendi-<br>tures<br>(\$1,000) |
| 332998                         | Enameled iron and metal sanitary ware manufacturing | 80                                    | 6 149               | 228 088              | 4 603               | 9 172            | 148 099            | 693 201                     | 541 772                           | 1 246 054                          | '36 593                        |
| 3329980                        | Enameled iron and metal sanitary ware               | 80                                    | 6 149               | 228 088              | 4 603               | 9 172            | 148 099            | 693 201                     | 541 772                           | 1 246 054                          | r36 593                        |

<sup>&</sup>lt;sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

|                 |   | Number of  |   | Product shipments |                        |  |
|-----------------|---|--|---|-------------------|------------------------|--|
| Product<br>code | Product   | companies with<br>shipments of<br>\$100,000<br>or more | Quantity of<br>production for<br>all purposes | Quantity          | Value<br>(\$1,000)     |  |
| 332998          | Enameled iron and metal sanitary ware manufacturing   | N<br>N   | XX  | X                 | 1 285 737<br>1 233 656 |  |
| 3329980         | Enameled iron and metal sanitary ware   | N<br>N   | X   | X                 | 1 285 737<br>1 233 656 |  |
| 33299801        | Enameled iron and metal plumbing fixtures   | N  | ŝ   | ŝ                 | 1 015 224              |  |
| 3329980110      | Enameled iron and metal plumbing fixtures   | N<br>23  | ŝ   | ŝ                 | 1 074 016<br>1 015 224 |  |
| 33299802        | Other enameled iron and metal plumbing fixtures, including  | 34   | ^   | X                 | 1 074 016              |  |
|                 | portable chemical toilets, water closet tanks, etc  | N<br>N   | XX  | X<br>X            | 191 129<br>97 096      |  |
| 3329980290      | Other enameled iron and metal plumbing fixtures, including portable chemical toilets, water closet tanks, etc | 12   | x   | x                 | 191 129                |  |
| 3329980Y        | 1997 Enameled iron and metal sanitary ware, nsk, total  | 11<br>N  | X<br>X  | X<br>X            | 97 096<br>79 384       |  |
| 3329980YWW      | Enameled iron and metal sanitary ware, nsk, for   | N  | X   | X                 | 62 544                 |  |
|                 | nonadministrative-record establishments   | N<br>N   | X   | X                 | 41 693<br>18 735       |  |
| 3329980YWY      | Enameled iron and metal sanitary ware, nsk, for administrative-record establishments                          | N<br>N   | X   | X                 | 37 691<br>43 809       |  |

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

## Table 6b. Product Class Shipments for Selected States: 2002 and 1997 [Not applicable for this report.]

## Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

| Material code | Material consumed  | Quantity    | Delivered cost<br>(\$1,000) |
|---------------|--|-------------|-----------------------------|
| 332998        | Enameled iron and metal sanitary ware manufacturing  |             |                             |
| 00900001      | Total materials  | X           | 422 029                     |
| 332000AC      | 1997 Metal stampings   | X           | 518 105<br>13 908           |
| 33200073      | All other fabricated metal products (excluding forgings, cstings, and metal stampings)                   | X<br>X<br>X | 19 774<br>D<br>9 754        |
| 33151001      | Iron and steel castings (rough and semifinished)   | X           | 46 493<br>20 644            |
| 33152003      | Other nonferrous metal castings, rough and semifinished (including aluminum and aluminum-base alloy)     | x           | D                           |
| 33120001      | Steel shapes and forms (excluding castings, forgings, and fabricated metal products)                     | X<br>X<br>X | N<br>97 208<br>80 172       |
| 33142135      | Copper and copper-base alloy pipe and tube (excluding castings, forgings, and fabricated metal products) | X           | D<br>3 177                  |
| 32521105      | Plastics resins consumed in the form of granules, pellets, powders, liquids, etc                         | x<br>X      | 26 658<br>43 649            |
| 32610011      | Fabricated plastics products (excluding gaskets)   | XX          | 10 893                      |
| 32221001      | Paperboard containers, boxes, and corrugated paperboard  | X           | 20 414<br>47 912            |
| 00970099      | All other materials and components, parts, containers, and supplies                                      | X           | 126 531                     |
| 00971000      | Materials, ingredients, containers, and supplies, nsk  | X<br>X<br>X | 233 301<br>34 315<br>48 829 |

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.